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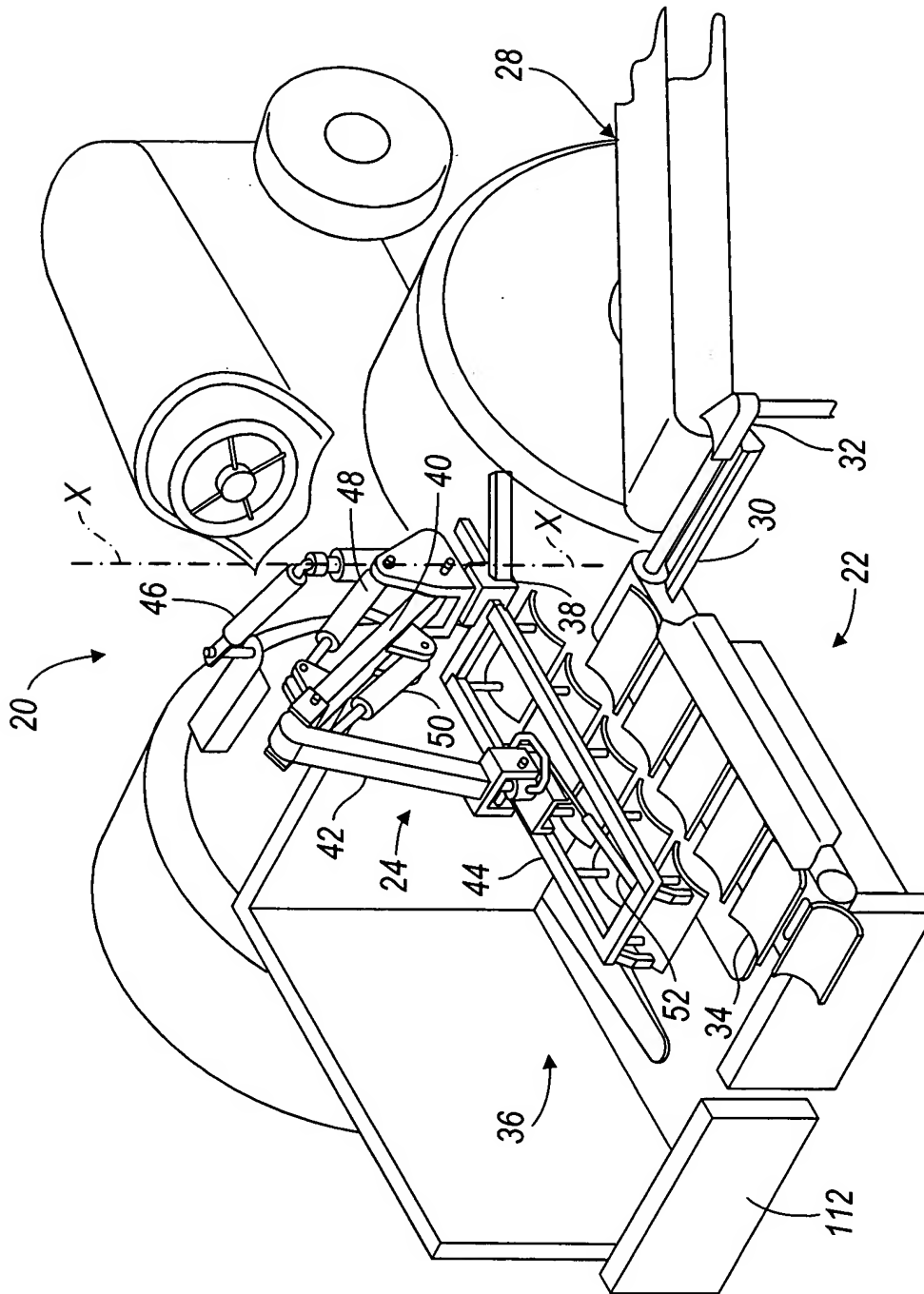


FIG. 1A

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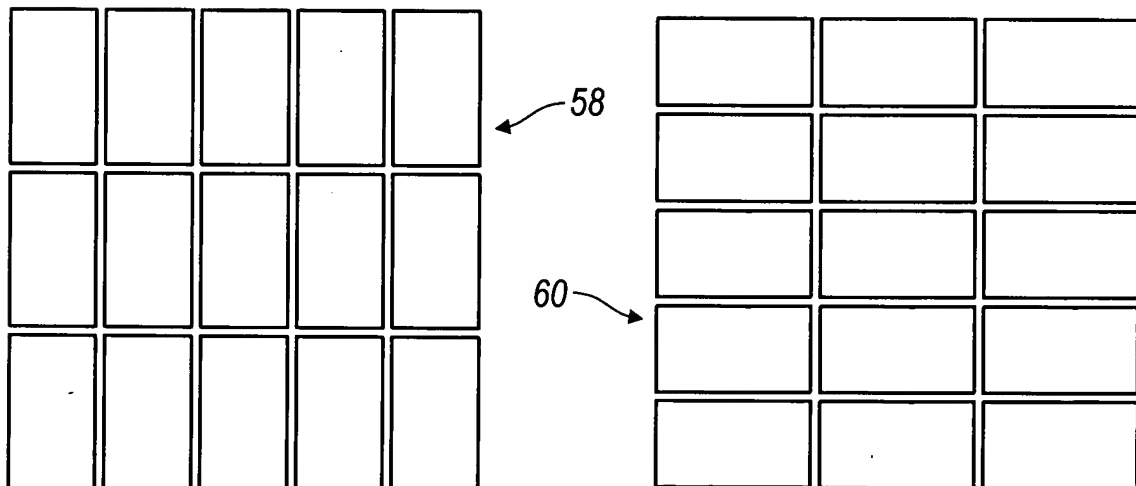
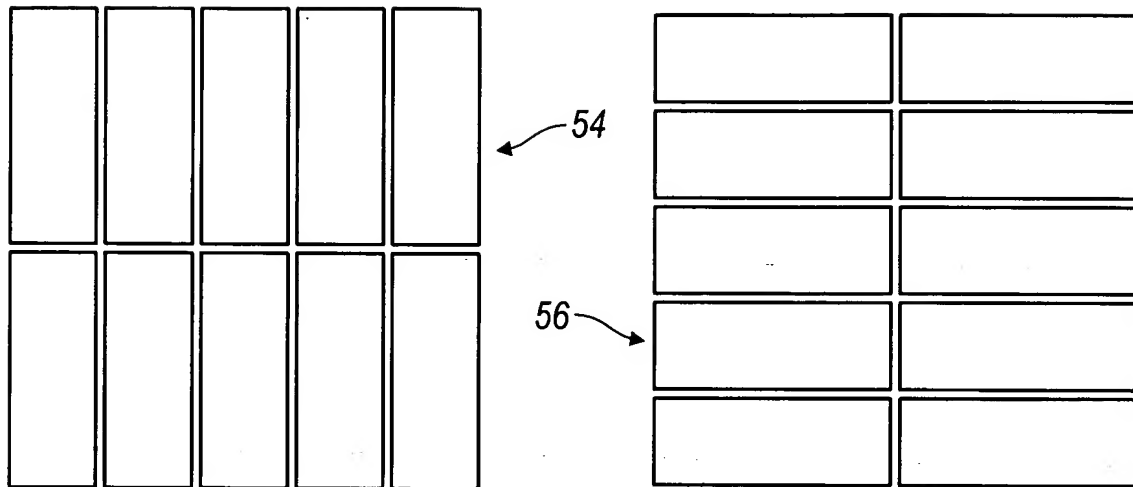


FIG. 2

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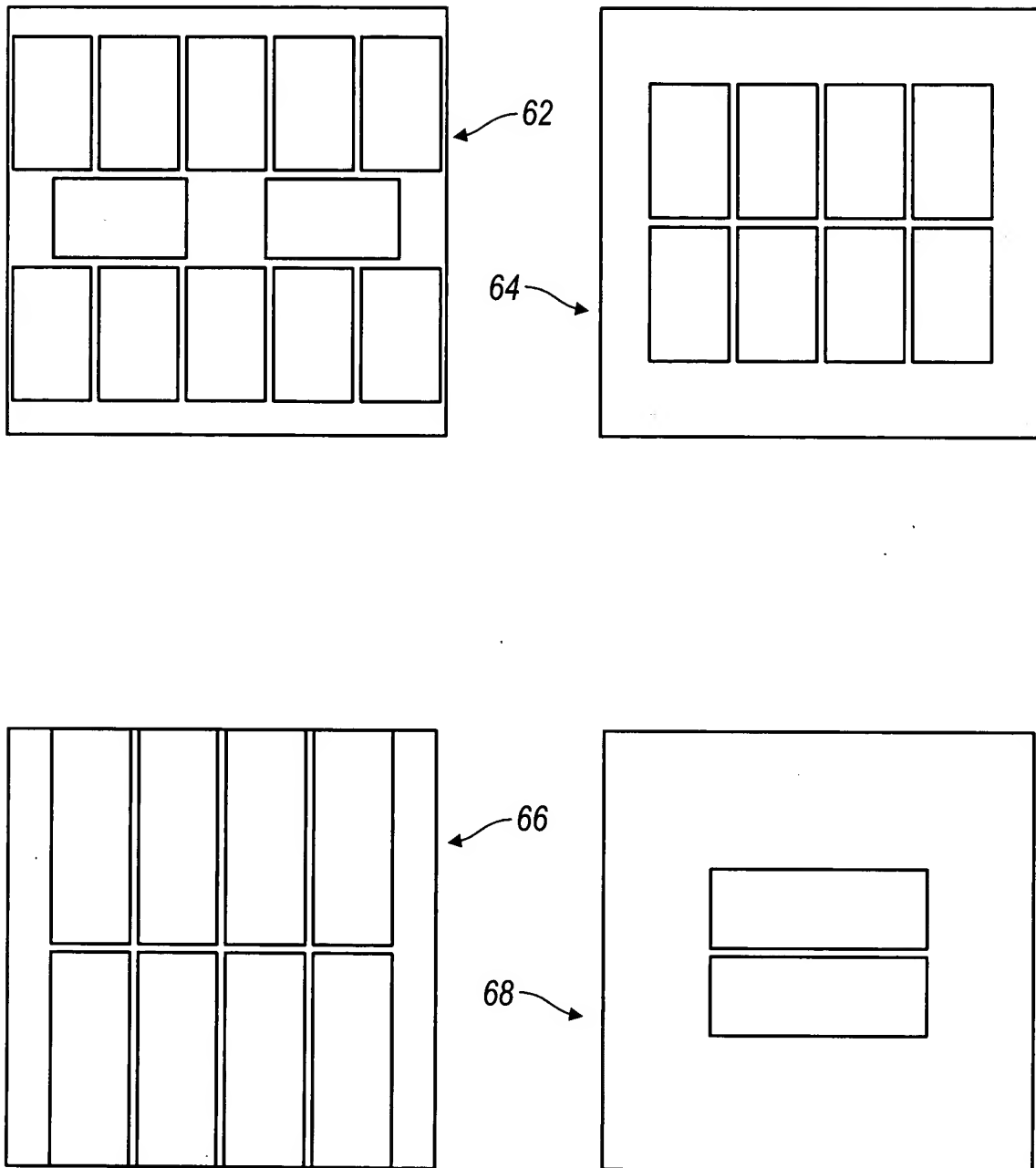
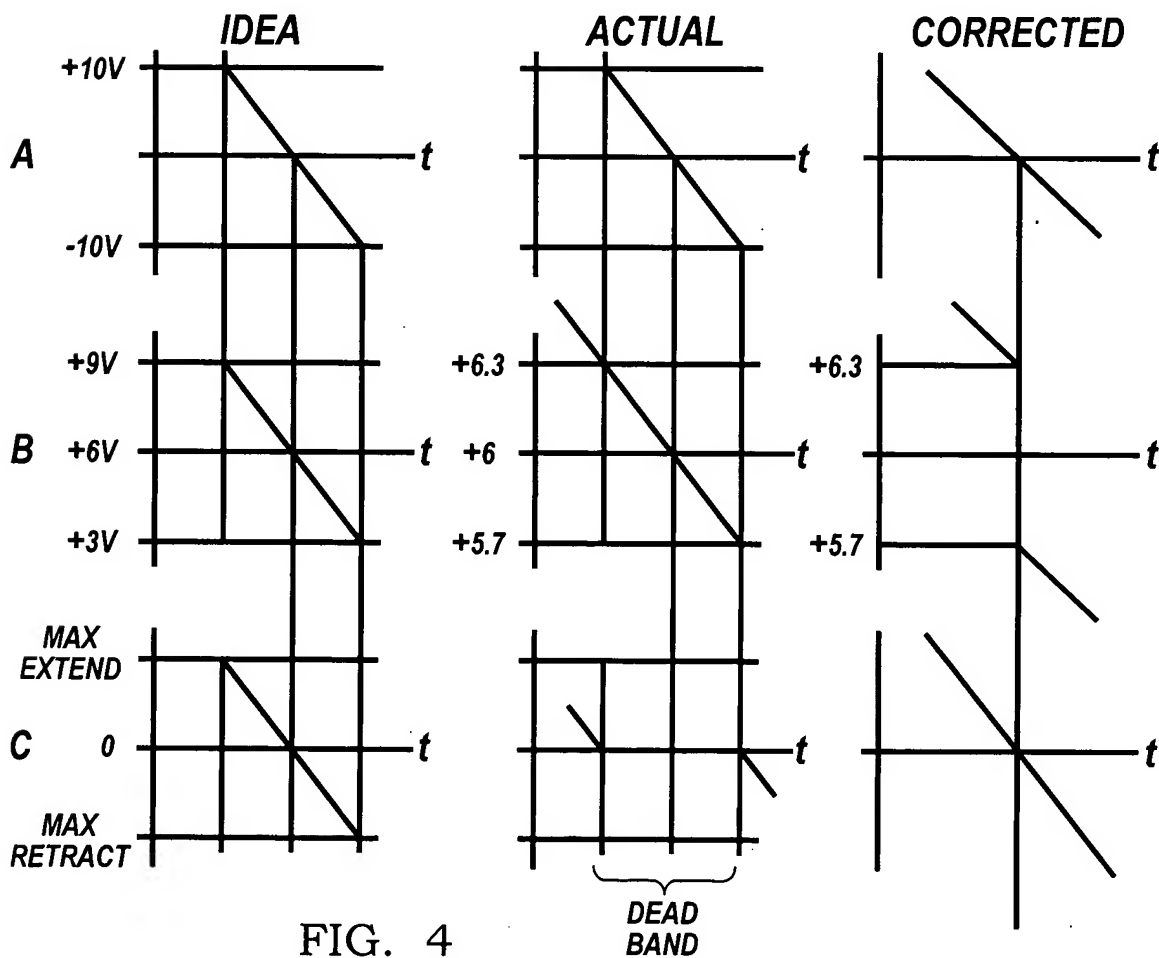
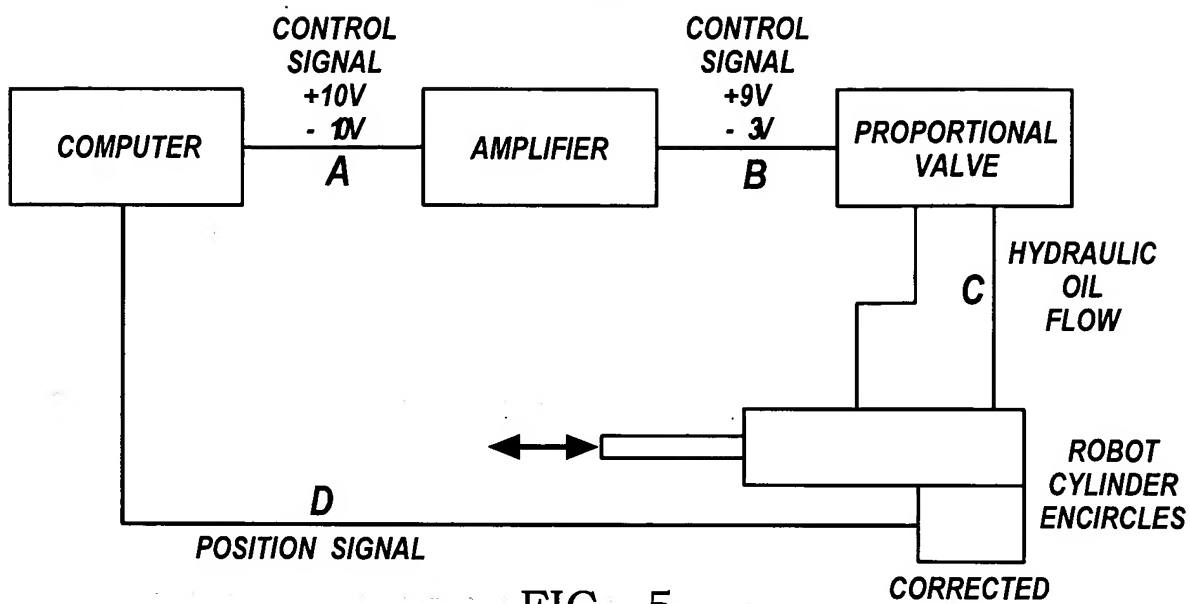


FIG. 3

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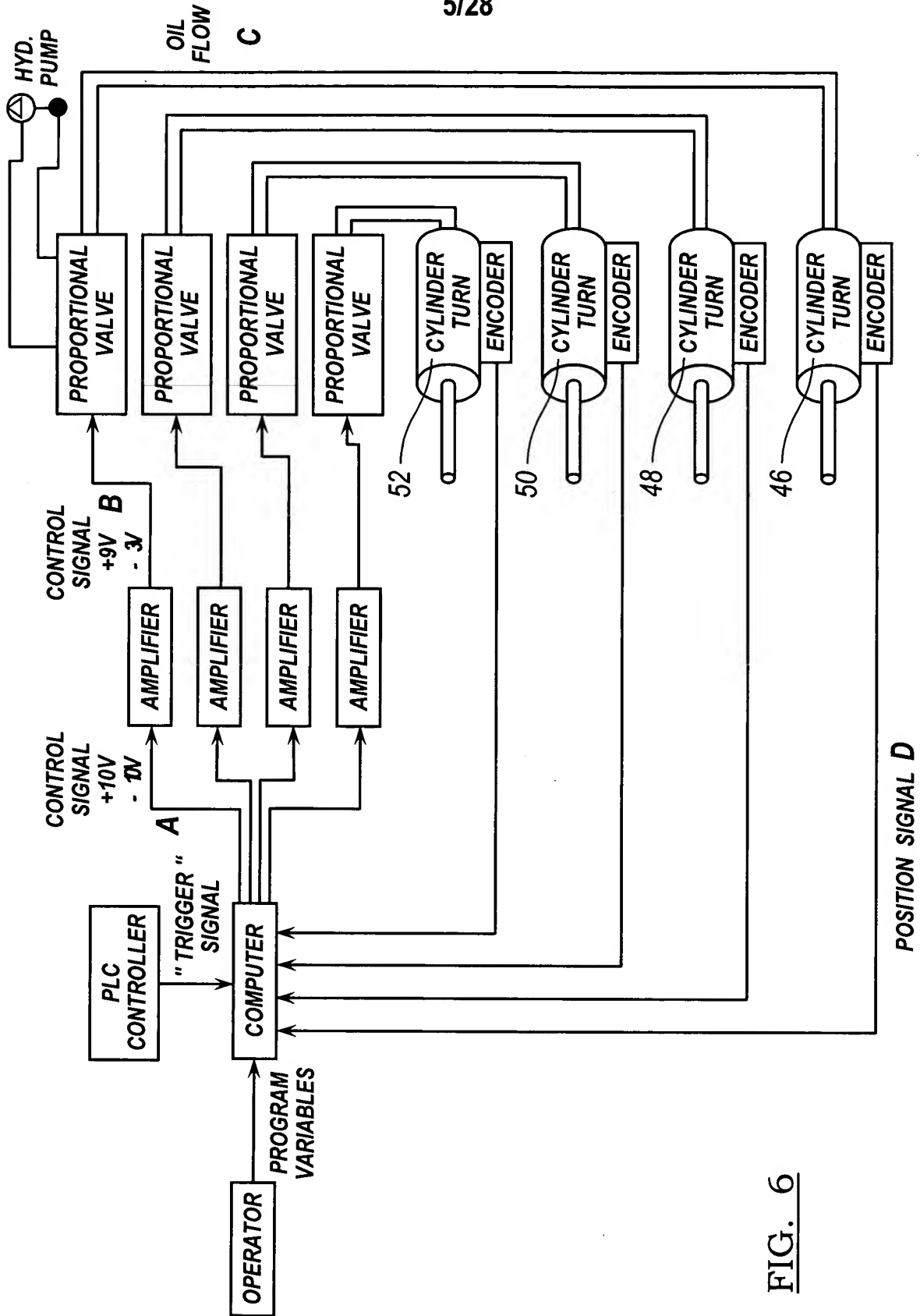


FIG. 6

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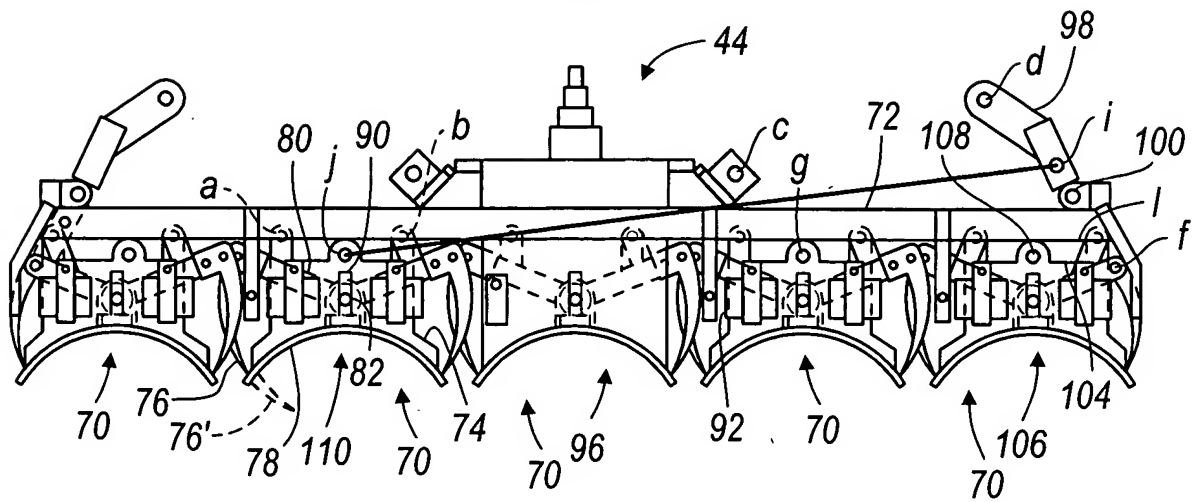


FIG. 7

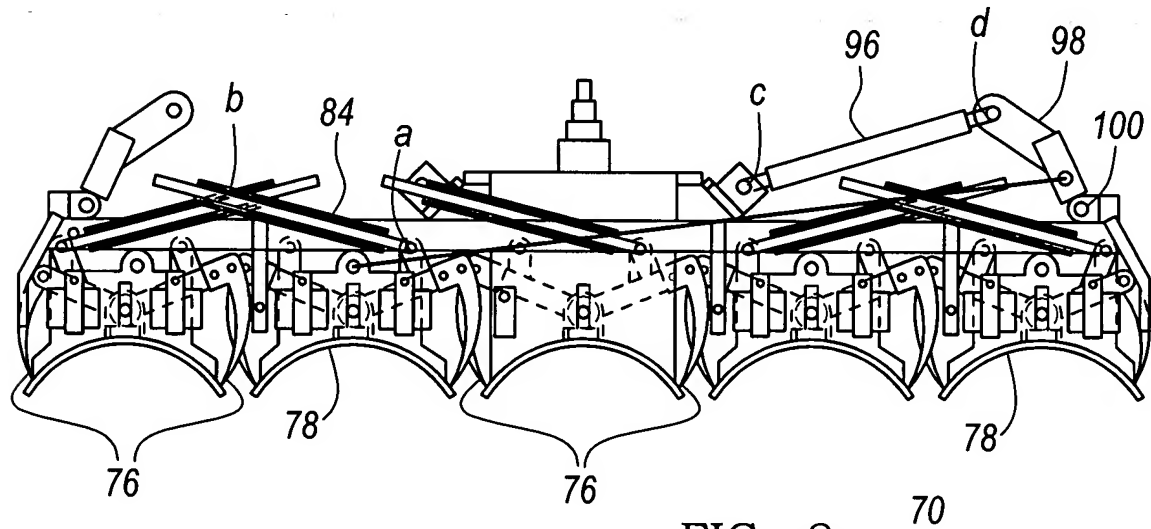


FIG. 8

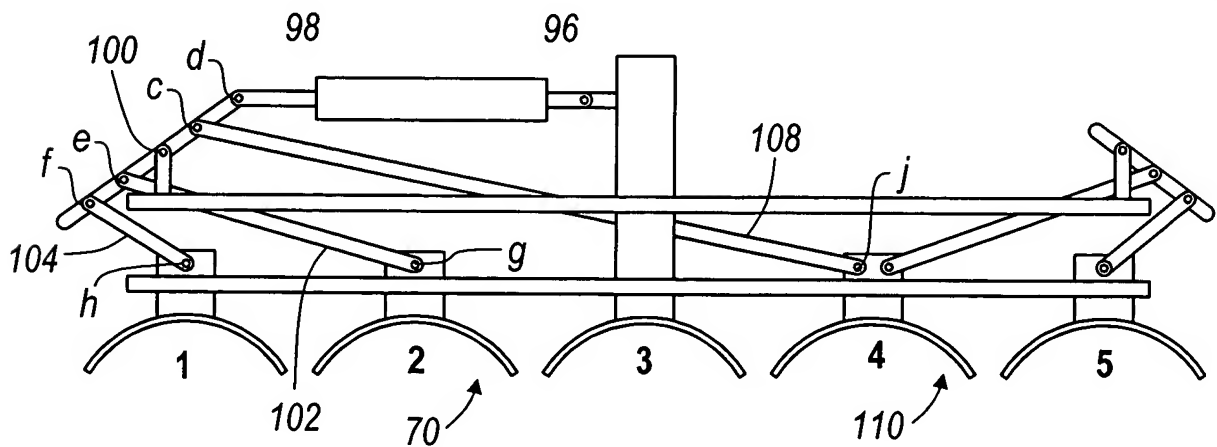


FIG. 13

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FIG. 11

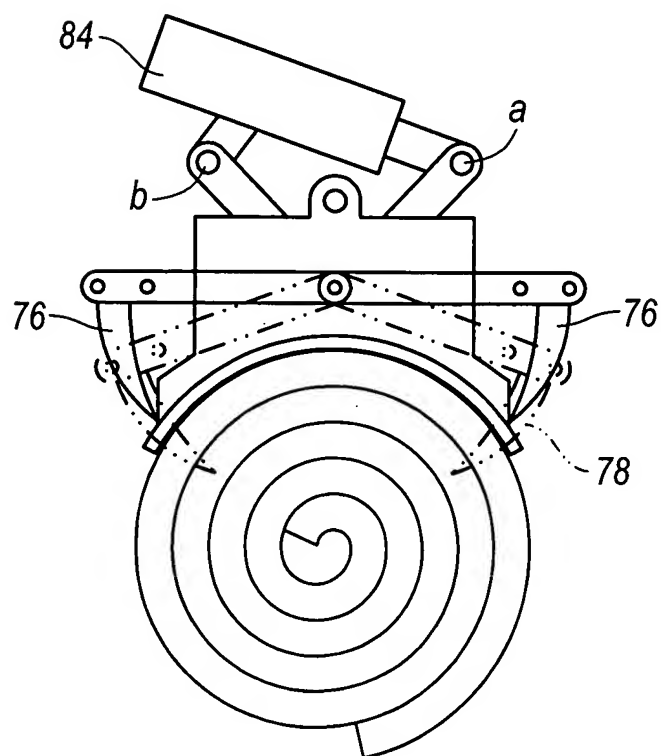
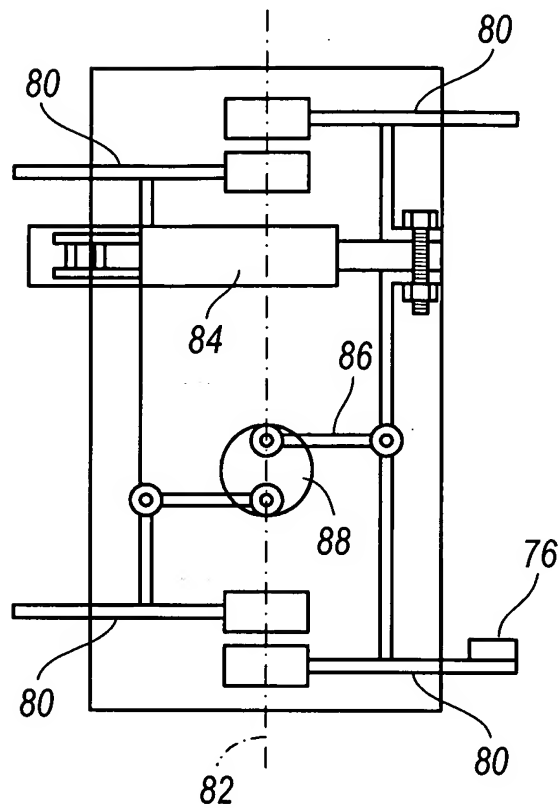
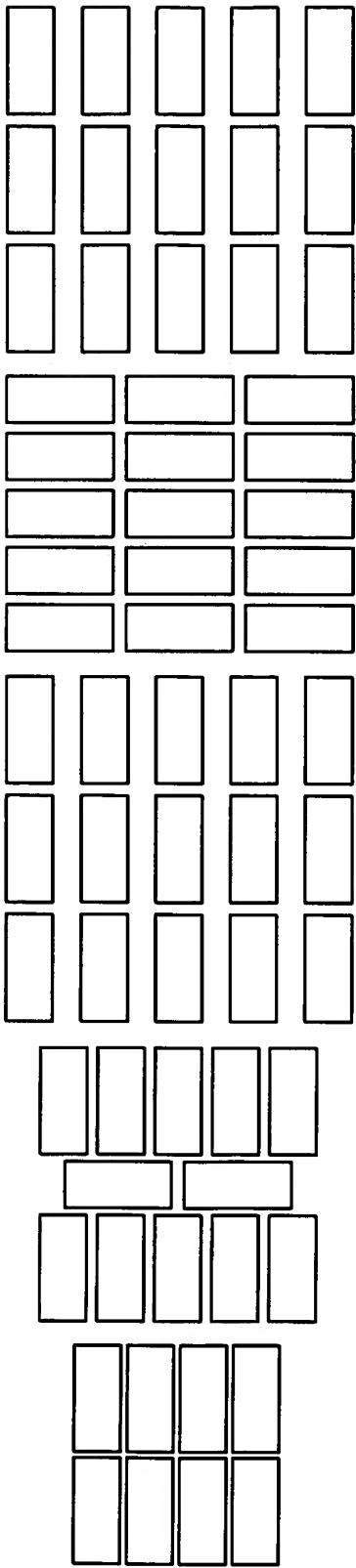


FIG. 12

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80 ROLLS PER PALLET



1<sup>ST</sup> LAYER

15 ROLLS

2<sup>ND</sup> LAYER

15 ROLLS

3<sup>RD</sup> LAYER

15 ROLLS

4<sup>TH</sup> LAYER

12 ROLLS

5<sup>TH</sup> LAYER

8 ROLLS

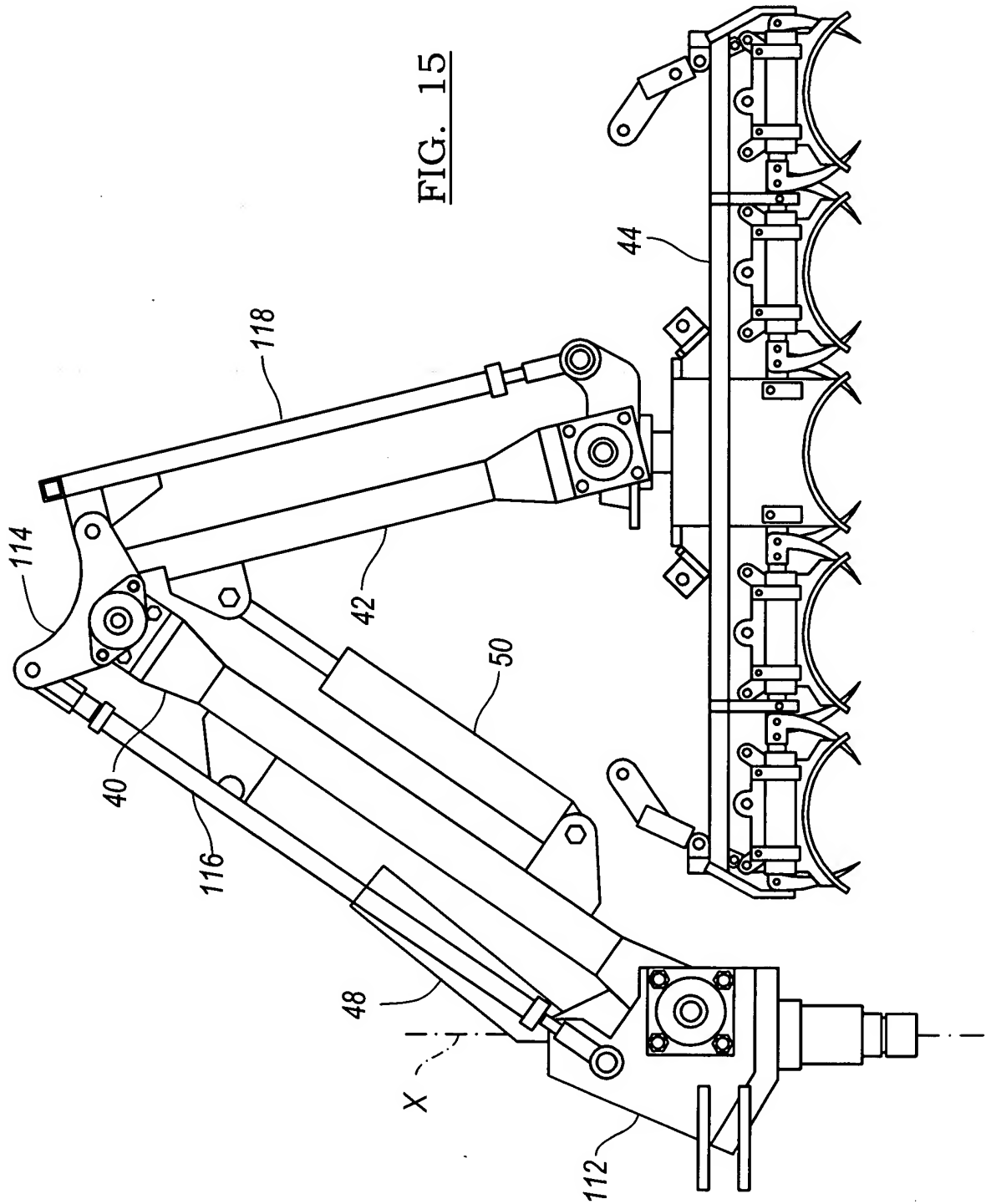
80 ROLLS

FIG. 14



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FIG. 15



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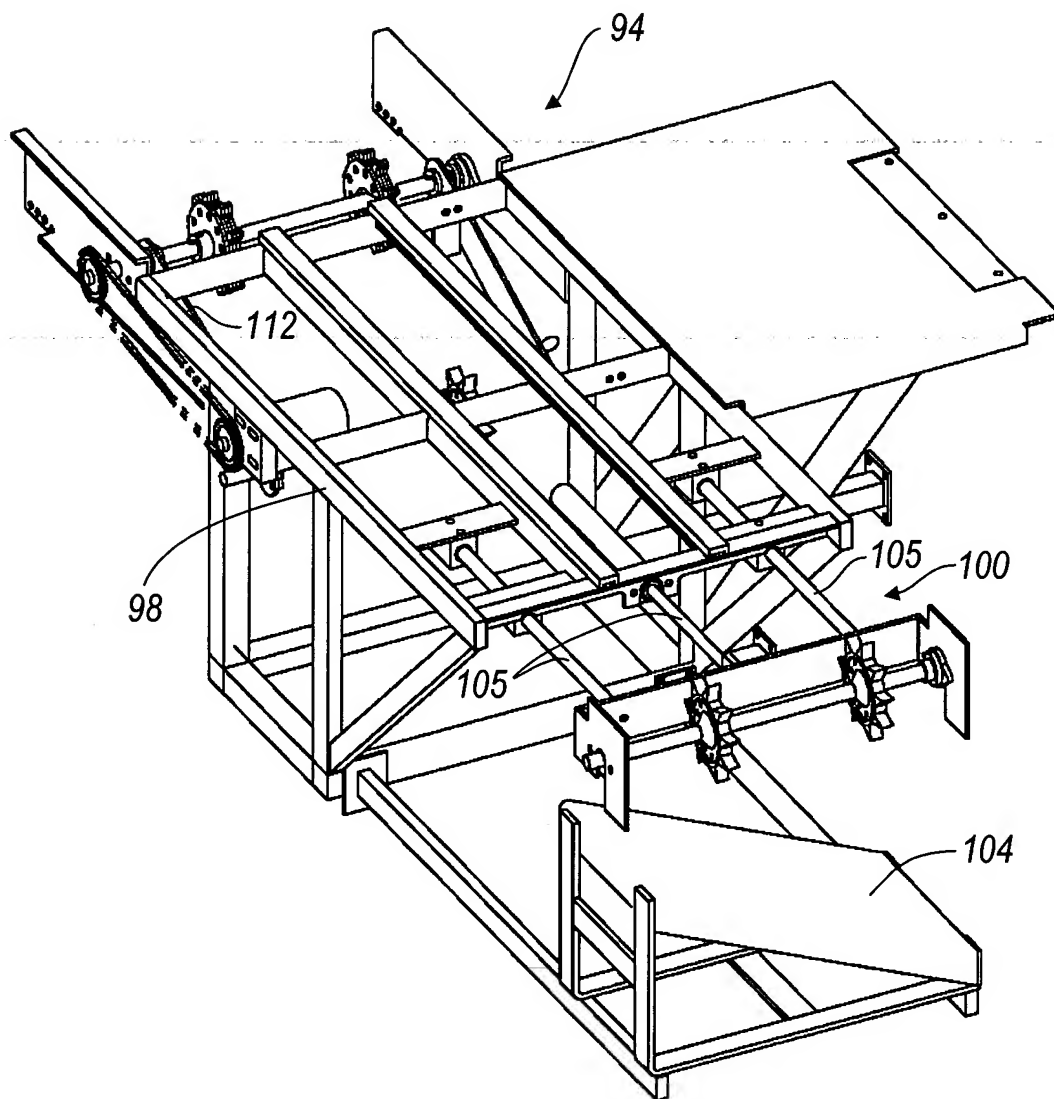


FIG. 16

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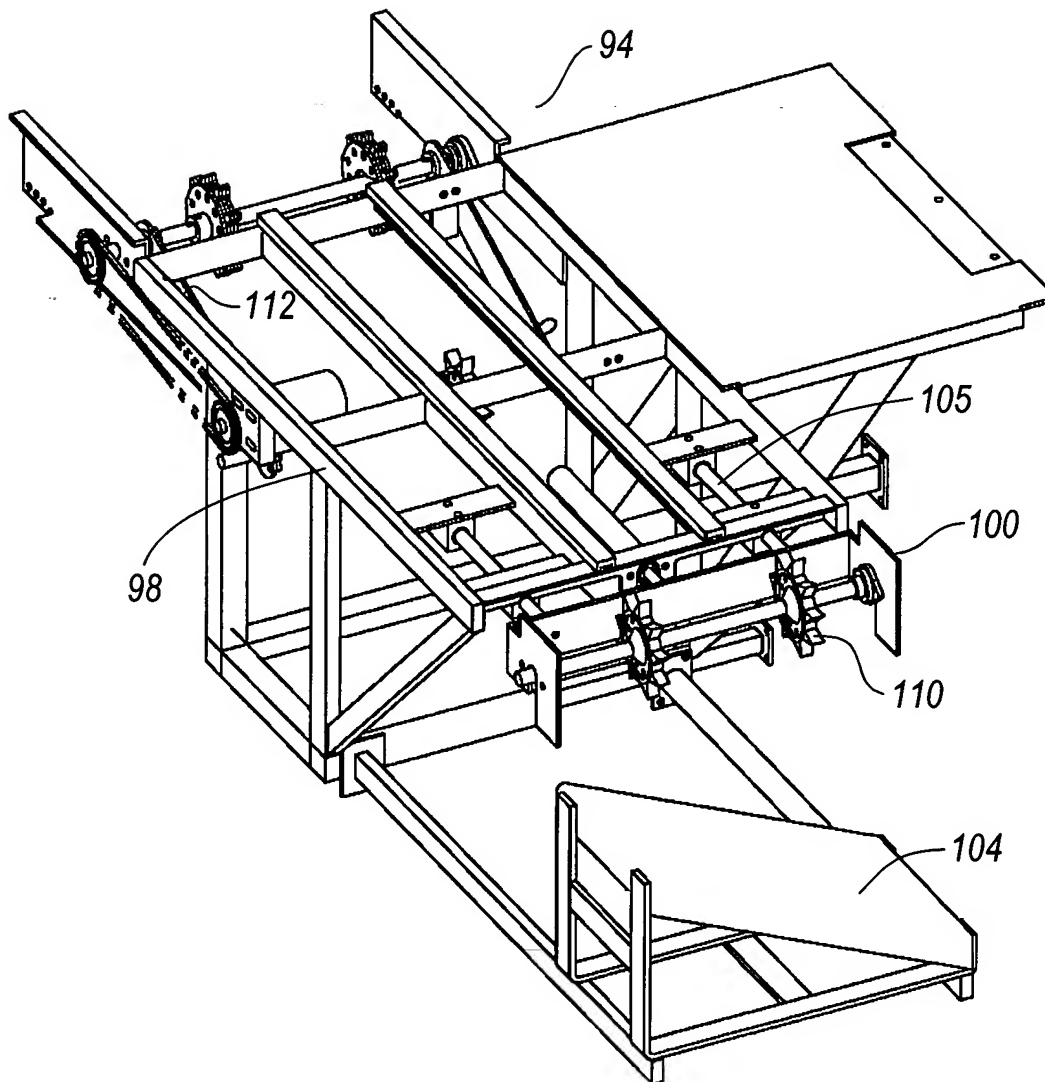


FIG. 17

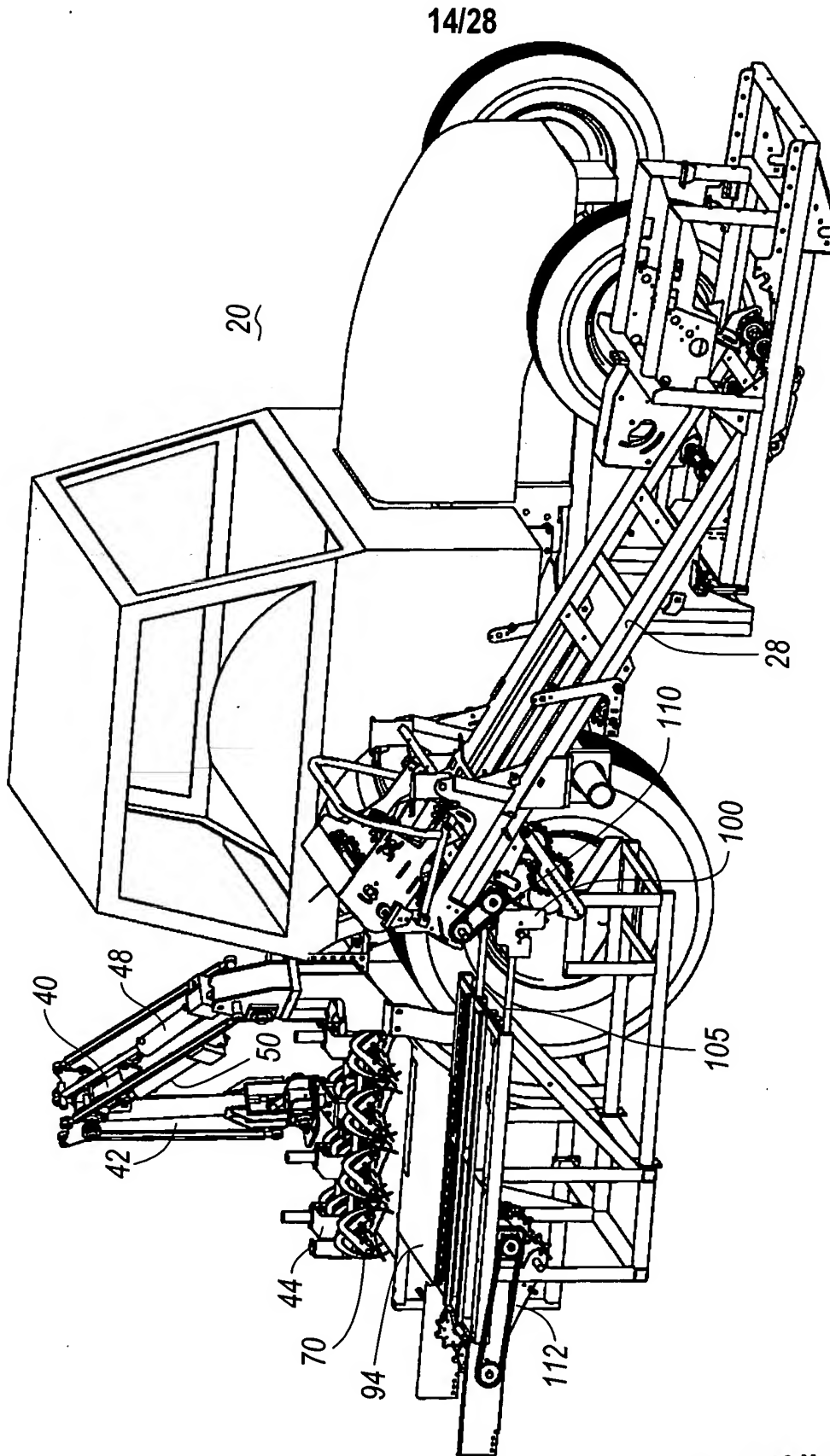


FIG. 18

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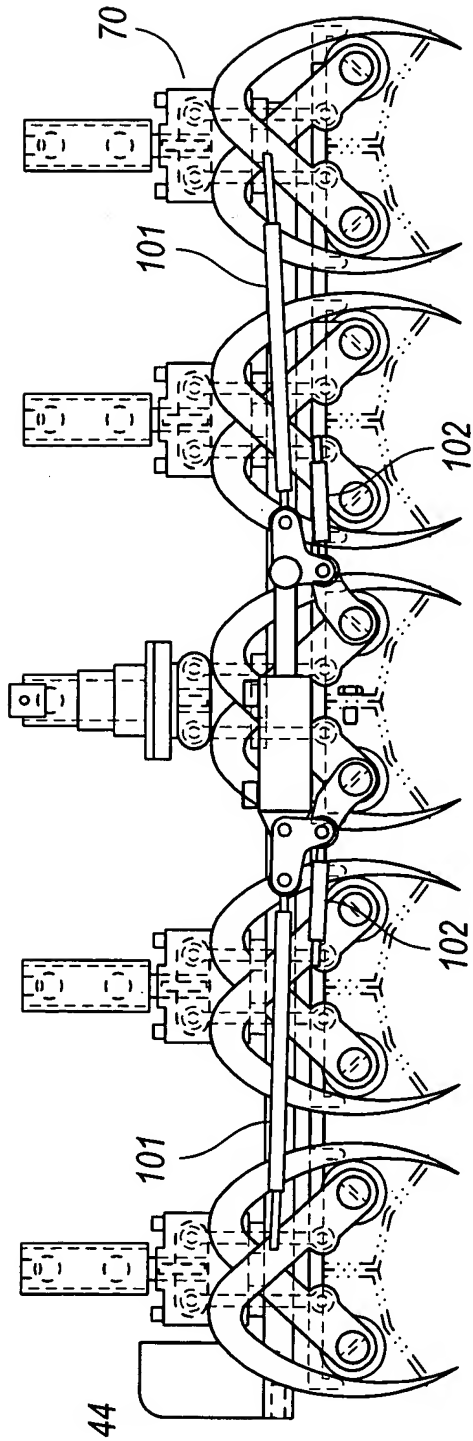


FIG. 19A

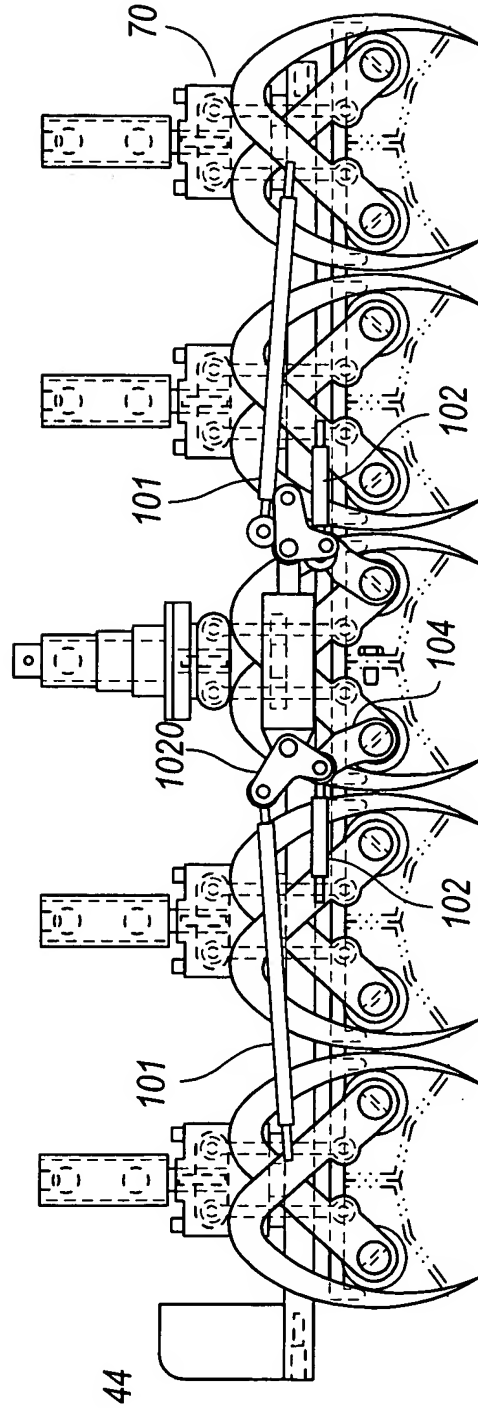


FIG. 19B

BEST AVAILABLE COPY

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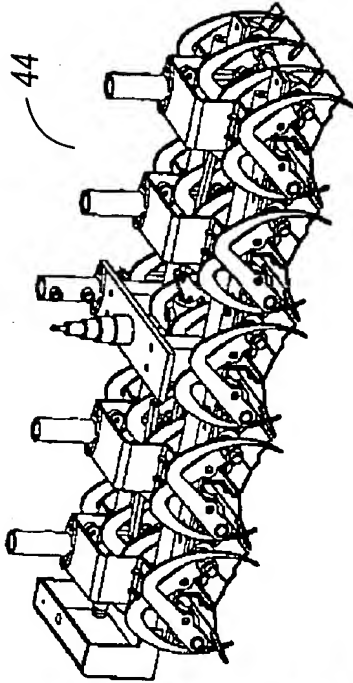


FIG. 20A

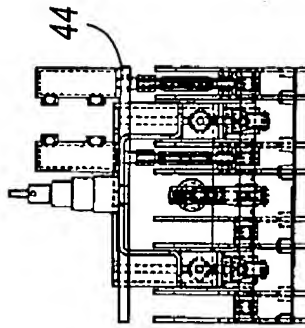


FIG. 20B

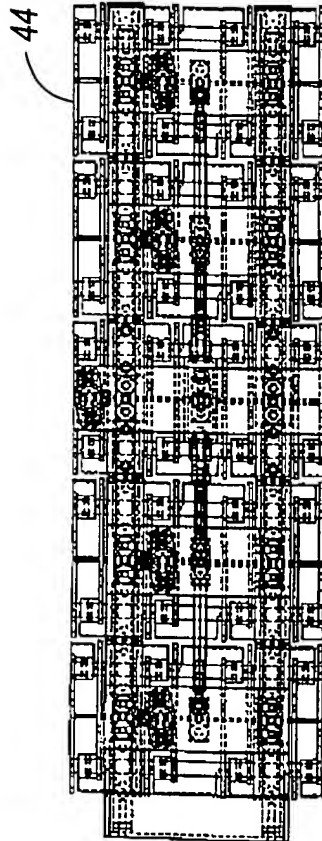


FIG. 20E

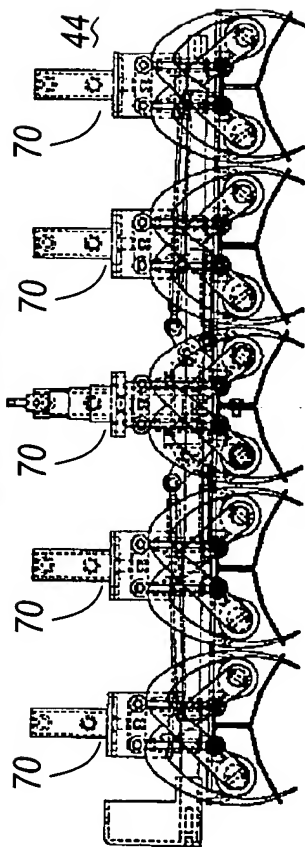


FIG. 20C

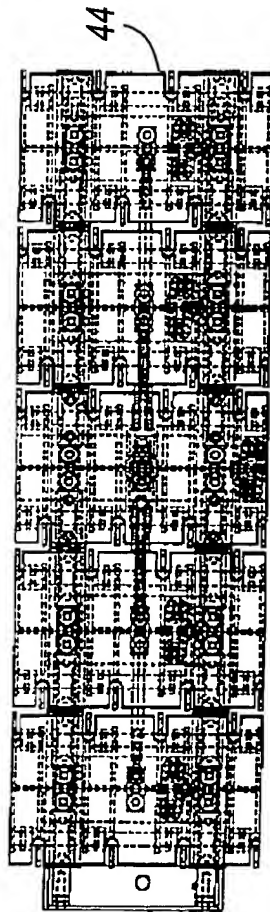


FIG. 20D

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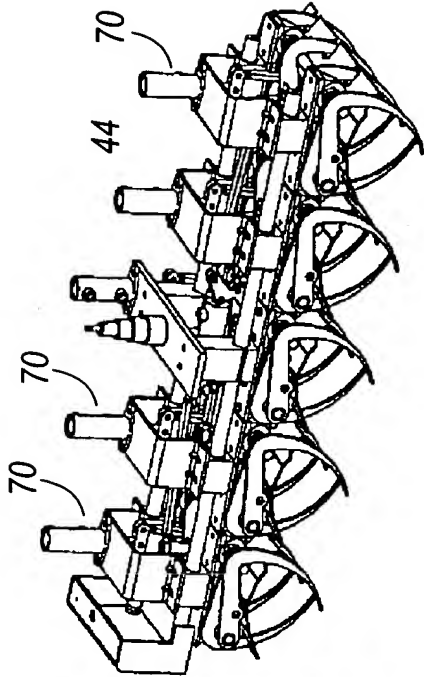


FIG. 21A

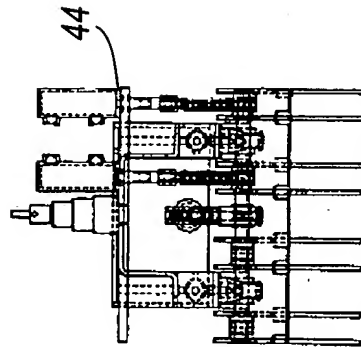


FIG. 21B

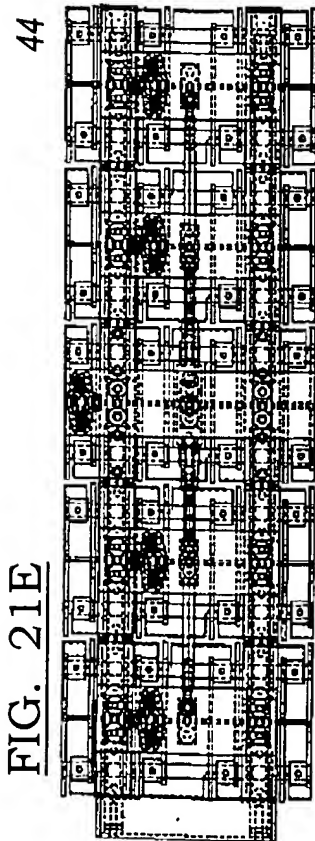


FIG. 21E

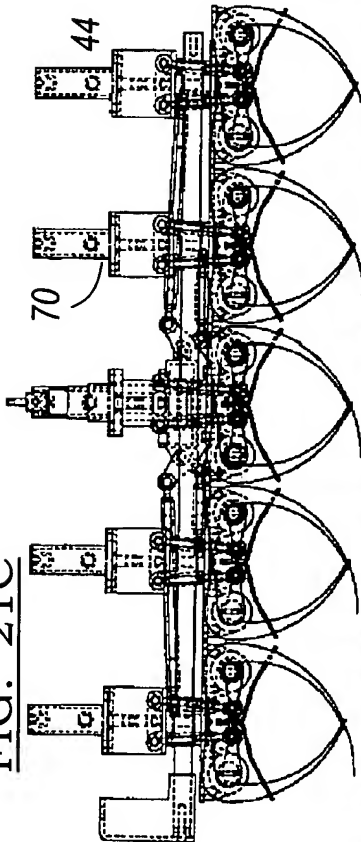


FIG. 21C

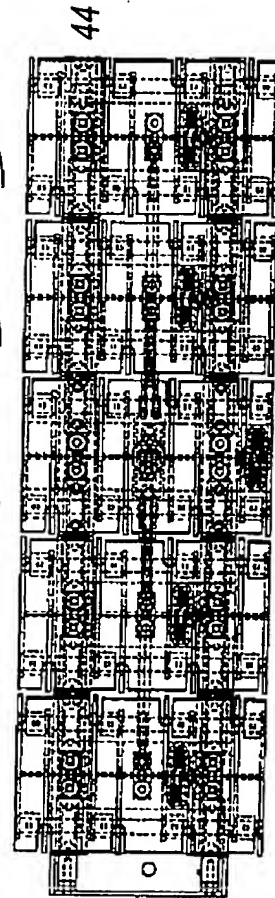


FIG. 21D

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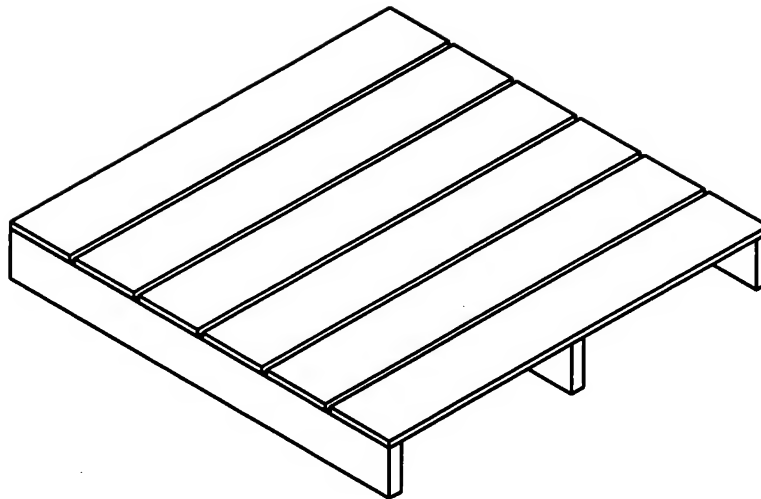


FIG. 23A



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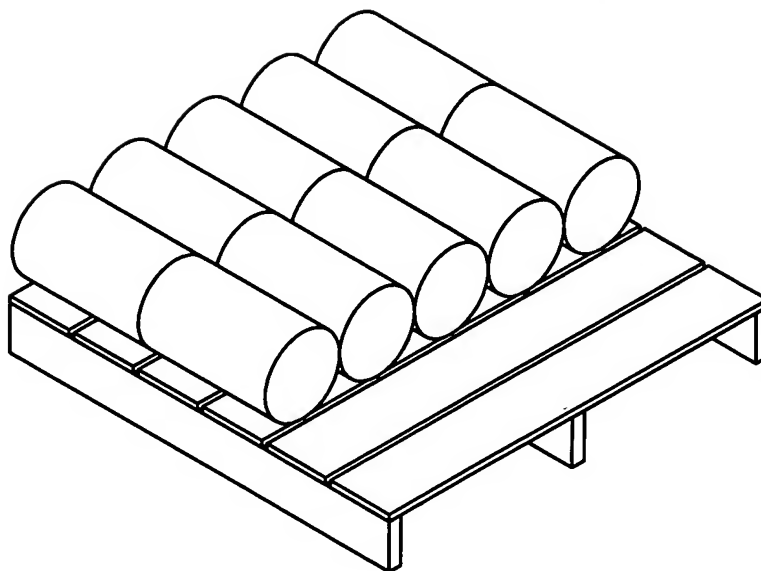


FIG. 23B

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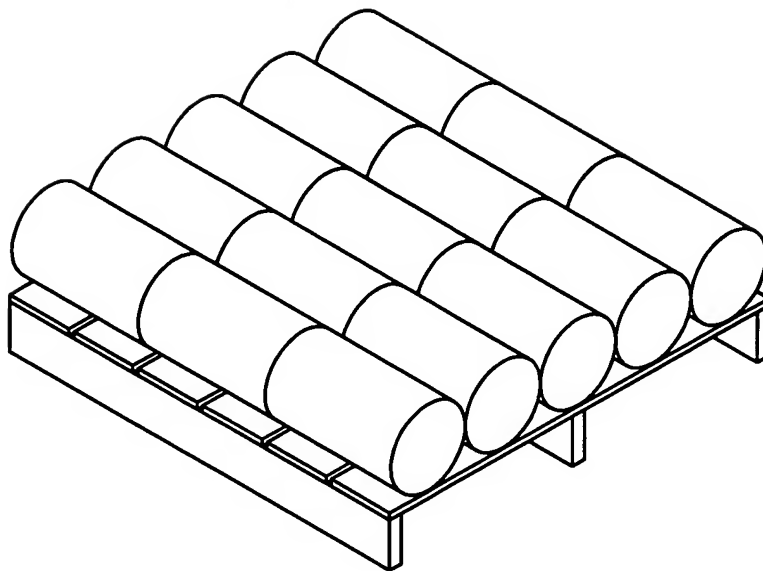


FIG. 23C

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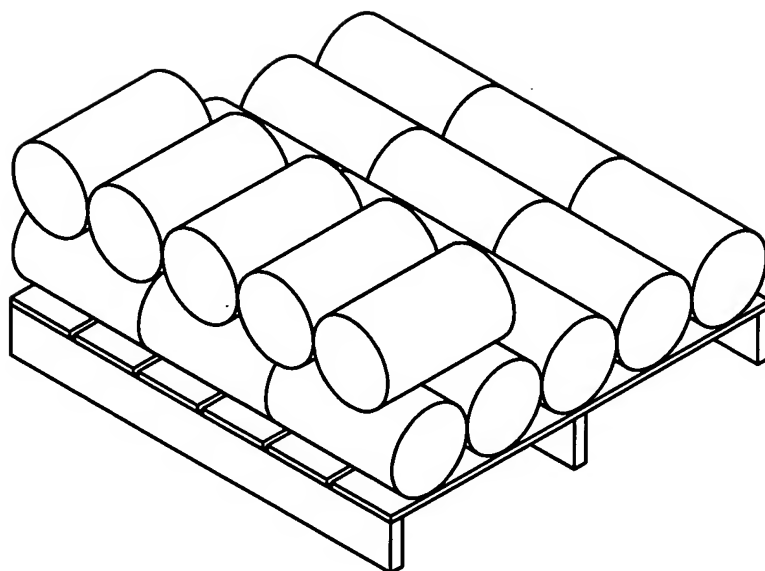


FIG. 23D

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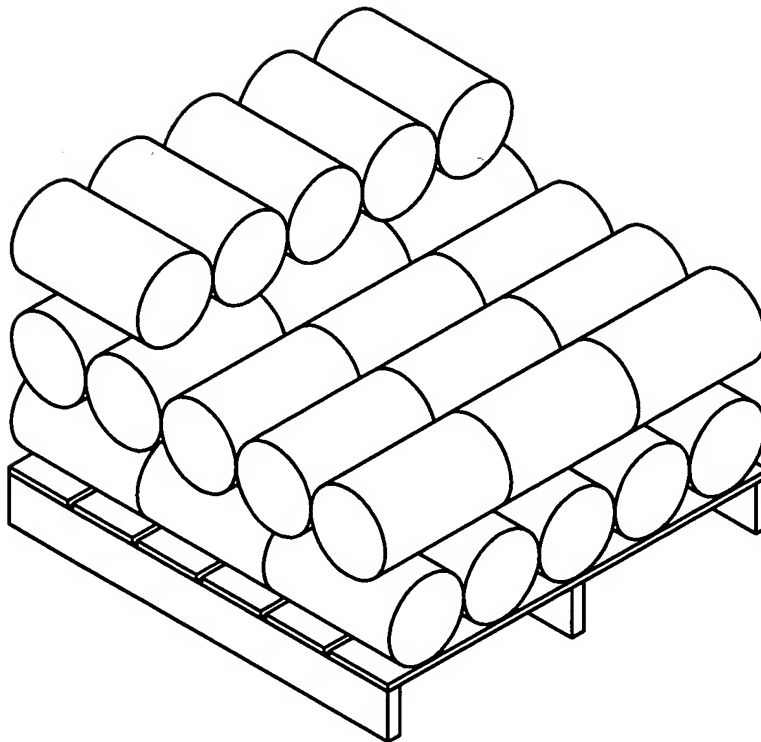


FIG. 23E

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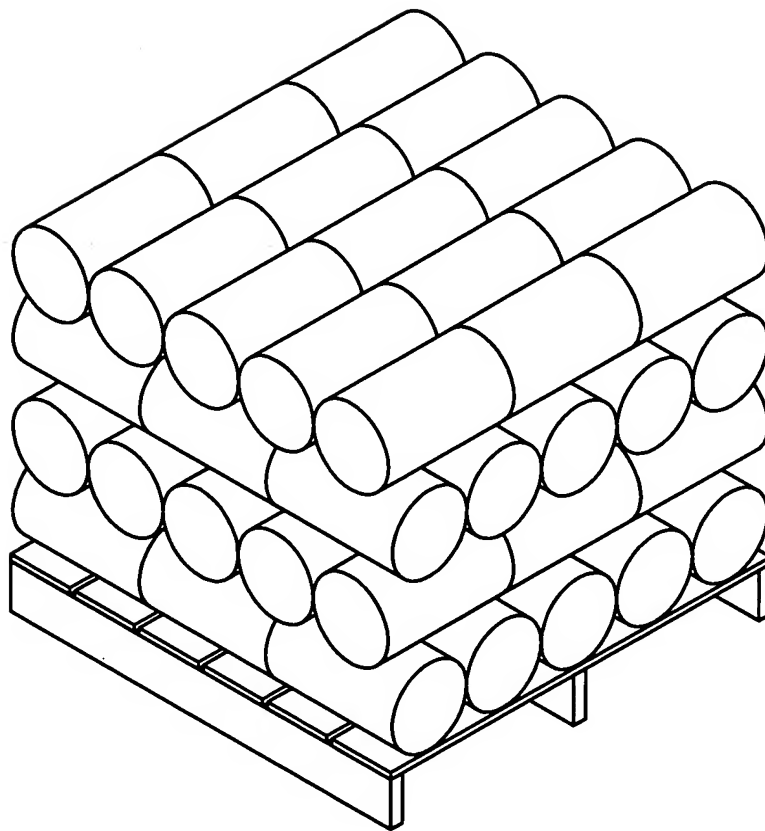


FIG. 23F

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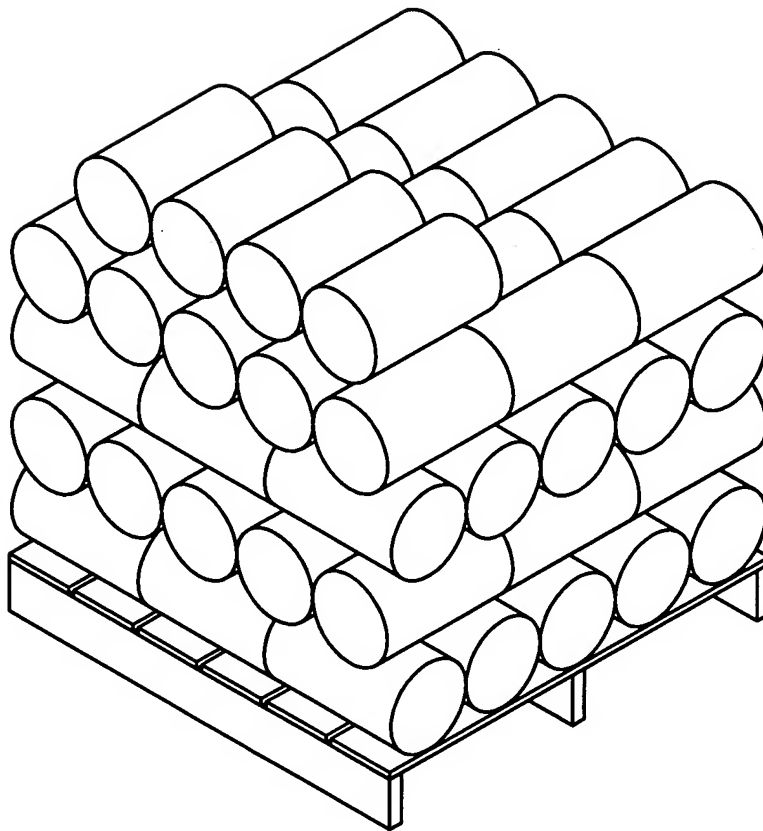


FIG. 23G

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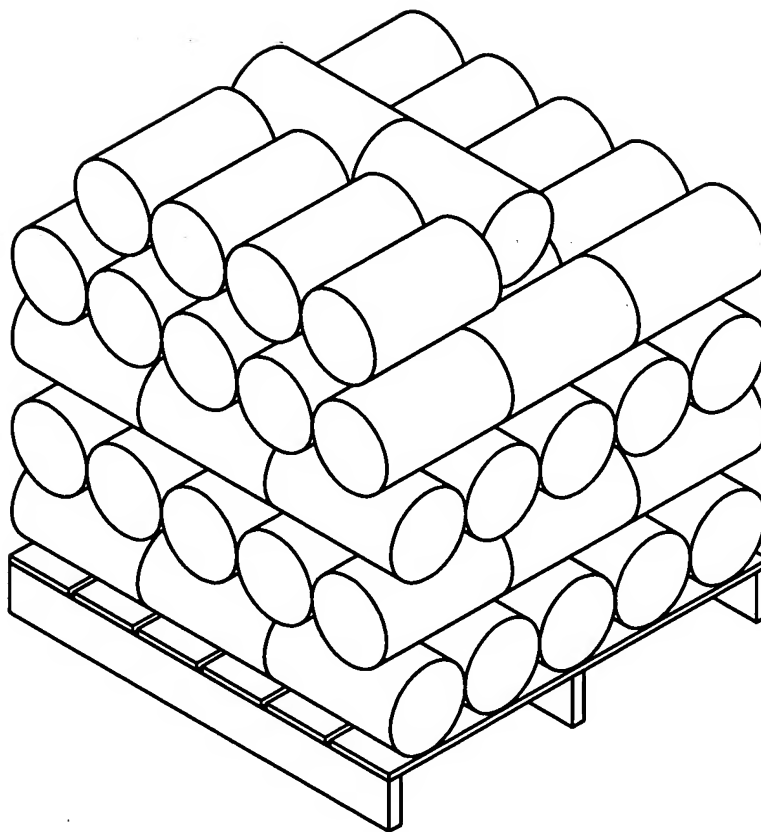


FIG. 23H

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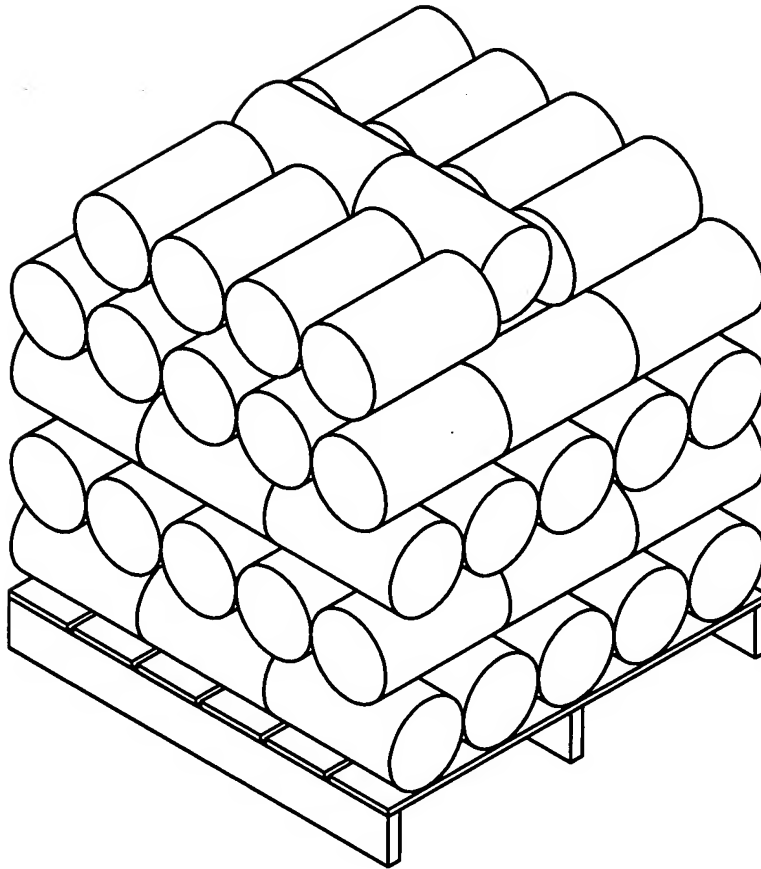
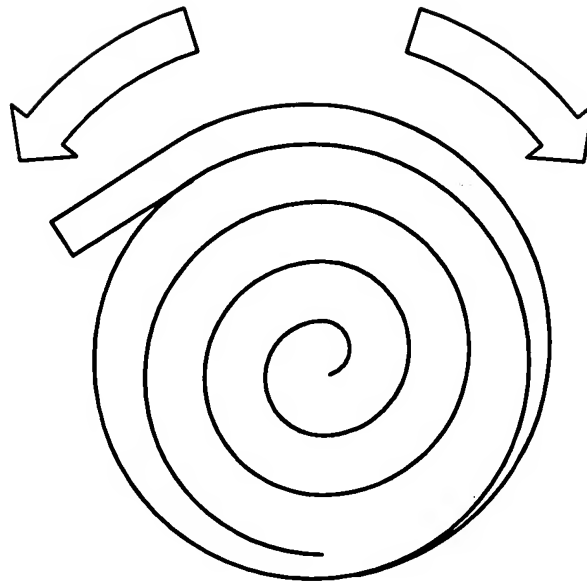


FIG. 23I



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SOD ROLL FLAP  
ADJUST MUST BE  
DISPLAYED AT ALL  
TIMES IN WORK  
SCREEN

SOD ROLL FLAP ADJUST

FIG. 24